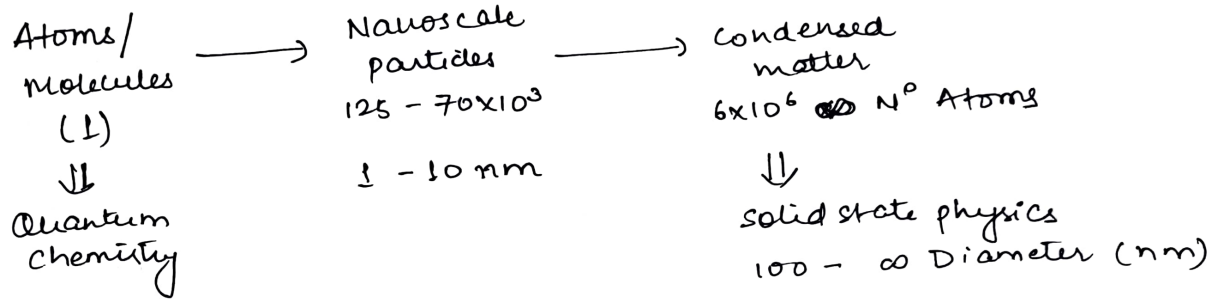


## Bulk Versus Nano



For nanoscale regime, neither quantum science nor solid state classical physics hold any significance.

Why do we need nanoscale?

- high fraction of atoms at or near the surface
- liquid surfaces behave as an elastic film.
- higher vapor pressure over smaller droplets - faster evaporation.

~~→~~ Kelvin effect

- large particles grow at the expense of smaller particles  
⇒ Ostwald Ripening

Adsorption  $\Rightarrow$  impurities tend to stick to the surfaces.

- Surface charge  $\Rightarrow$  Adsorption of ions can leave the nanoparticles electrically charged

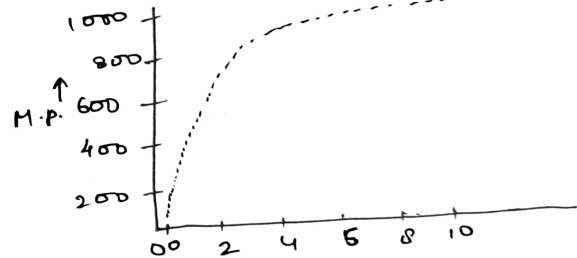
### Nanoparticles & nanocrystals

$\Rightarrow$  Utility of approaching nanoscale

• surface-to-volume: The presence of high proportion of surface and near surface atoms can greatly affect structural & chemical properties.

• Reducing the dimensions of a material affects many properties:-

- $\rightarrow$  melting point
- $\rightarrow$  chemical reactivity
- $\rightarrow$  Optical properties
- $\rightarrow$  Electrical properties
- $\rightarrow$  Magnetic properties



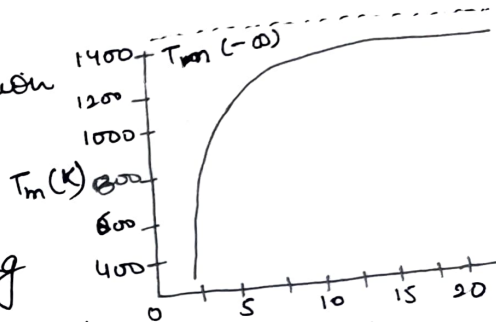
# Size-dependence of material properties

Melting points :- when the mean thermal displacement ( $d$ ) of the atoms becomes larger than some fraction of the interatomic distance, the material melts.

surface atoms have lower ~~coordination~~ coordination and higher displacement ( $d_s$ ) a factor of 2-4 compared to bulk ( $d_b$ )

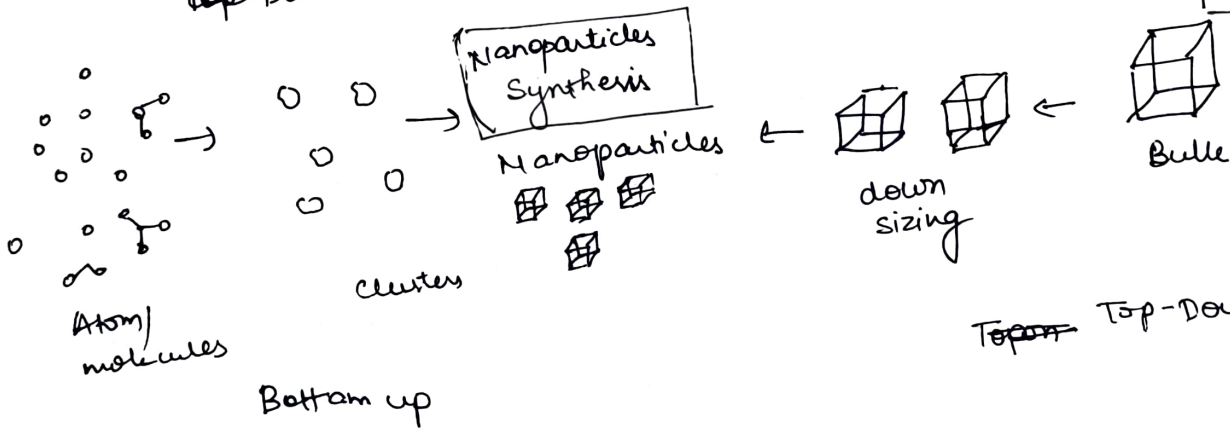
The melting point is only constant as long as surface effect can be neglected.

when the surface/volume ratio increases the mean  $d$  increases; the melting point decreases.



size dependence of the melting point of gold particles.  
T<sub>m</sub> is melting point of bulk gold

~~Top-Down~~



~~Top-Down~~ Top-Down

Bottom up

## Top-Down synthesis



Breaking down of bulk



Mechanical Attrition

Lithography

Etching

Micro-machining

MEMS

## Bottom up

Self Assembly

liquid phase

chemical vapor deposition

combustion

hydrothermal treatment

## Preparative methods

- 1) ceramic / solid-state synthesis
- 2) Mechanochemical synthesis
- 3) sol-gel methods
- 4) Precursor-based Approaches.
- 5) solvo-hydrothermal methods
- 6) Electrospinning
- 7) chemical vapor deposition (CVD)
- 8) Molecular Beam Epitaxy (MBE)
- 9) Atomic layer deposition (ALD)
- 10) physical vapor deposition (PVD)
- 11) Additive Manufacturing (3D Printing)